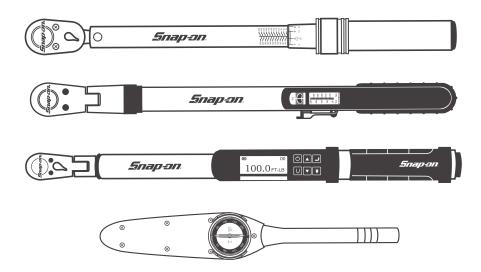
## Snap-on Industrial

INNOVATION | ACCURACY | DURABILITY

# TORQUE SOLUTIONS





## Snap-n.

#### **TORQUE TERMS**

A.S.M.E. – American Society of Mechanical Engineers, known for setting codes and standards for mechanical devices, including torque.

CW (Clockwise) / CCW (Counter Clockwise) – Used in all accuracy statements & Certs. Some tools have different accuracy depending on direction of use.

Calibration – Adjusting a torque tool or a torque transducer in order to bring it back within spec, which is performed on a calibration system such as the Snap-on TTC2200 or TTC2800. Typical calibration accuracy is  $\pm$  4% CW of indicated value.

Certification – A form which lists the results of the calibration test. Almost all Snap-on tools are supplied with a N.I.S.T. traceable cert. Snap-on also conforms to the ISO 6789, which is the standard set forth by the International Organization for Standardization (ISO) for torque measurement.

Cycling – For mechanical torque wrenches, to "exercise" the wrench for use. With a new wrench, and for first use of the day, set the wrench at the desired torque value and pull for several clicks on a stationary fastener. This exercises the internal wrench mechanism and ensures smooth and accurate operation.

ISO 17025 – A laboratory accreditation standard. Most all torque wrenches (including Snap-on) do not come with ISO 17025 accredited certifications. But torque wrenches can receive accredited certification for an additional fee (range of \$50-\$200 depending on tool) if the enduser desires.

N.I.S.T. – National Institute of Standards and Technology is a non-regulatory agency of the US Department of Commerce. They are the federal agency that sets standards for all weights and measures in the U.S. All Snap-on torque products are calibrated on testers calibrated with weights and arms that are all traceable back to N.I.S.T.

Newton – A common unit of weight used for torque from the SI system (not metric). Equivalent to 102 grams / .273 pounds.

Rolling Torque – Measuring the prevailing torque, or resistance, of  $\alpha$  rotating shaft.

Strain Gage – Electronic device used to measure the bend (turn resistance) of an object. The measured strain is then translated into torque.

Testing – Determines the accuracy of the tool. It does not include adjusting the tool. Commonly called "as found" data.

Torque Then Angle – Tightening the fastener to a specific torque, then further turning a specific number of degrees (angle) of rotation. Example: 70 ft. lbs. + 40 degrees.

Torque to Yield (TTY) – Same method as T&A except utilizes "single use" or "TTY" fasteners (special one-time-use fasteners which are stretched into their yield zone and cannot be used again).

#### A: SNAP-ON HAS INNOVATIVE TORQUE SOLUTIONS FOR ANY INDUSTRY.

Snap-on manufactures and sells an extensive array of torque products to cover the needs of professionals within important industries such as:

- Automotive
- Aviation/Aerospace
- Marine
- Construction
- Energy / Oil & Gas
- Manufacturing
- Mining
- Military

#### A: SNAP-ON OFFERS A WIDE RANGE OF TORQUE WRENCHES.

Snap-on's product line is diverse and there is a wide sXelection of choices regarding accuracy level, torque ranges, mechanical and electronic designs, ratchet types, swing arc, physical dimensions, ergonomics and overall features. If a unique application exists, Snap-on will have the torque solution for it.

#### A: SNAP-ON SERVICES WHAT THEY SELL.

Snap-on stands by their product with industry-leading warranties, calibration, maintenance and servicing.

#### A: THE VAST MAJORITY OF SNAP-ON TORQUE PRODUCTS ARE DESIGNED, MADE AND ASSEMBLED IN THE USA.

Snap-on believes in the importance of local manufacturing. Wherever possible, Snap-on uses Americanmade parts, American production facilities and a quality American workforce.

#### **A: SNAP-ON KNOWS TORQUE.**

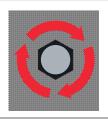
Snap-on knows that torque is critical. And with vehicle manufacturers investing heavily to reduce weight and increase fuel mileage by using a wide array of materials such as high-strength alloys, aluminum and engineered composites, torque is more important than ever. Improved capabilities and technology mean manufacturers can maintain exceptional tolerances on components that are contingent on accurate, consistent torque and angle application. Because of that, Snap-on has torque solutions for any application and are the established benchmark of quality and precision in all industries.

#### **Q: WHY IS APPLYING PROPER TORQUE IMPORTANT?**

#### A: Creating proper Clamp Load prevents damage and equipment failures.

- Safety & Performance: Applying accurate torque is critical to assembly applications, engines and precision equipment.
- Creating a proper clamp load is the main objective when applying torque to a fastener. Engine cylinder heads, pipe coupling, wheels, all need to be "clamped" uniformly to specific torque values.
- There are three main factors that affect the correct application of torque:
- (1) Condition of components, (2) Accuracy of torque instrument, (3) Properly applied torque values.
- Applying torque incorrectly can lead to stripped threads, premature loosening or broken fasteners that can cause catastrophic failure. Leaking joints may cause engine or equipment failures.





#### Q: WHAT IS TORQUE?

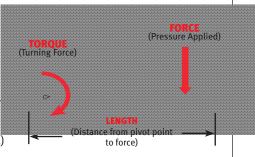
A: Torque is rotational or turning force. Torque is measured in length and force: Length means distance from "center of drive" to "center of handle". Force means "pounds", "Newtons" etc.

#### Q: HOW DO YOU **CALCULATE TORQUE?**

A: Torque = Length × Force The standard torque formula used to calculate torque is: "L x F = T''

Example: 2 ft. (length) x 30 lbs (amount of force at center of handle) =

60 ft. lbs. of torque (60 Ft. Lbs.)



#### **Q: WHAT DOES TORQUE DO?**

#### A: Torque creates a "Clamp Load" to join two pieces of material.

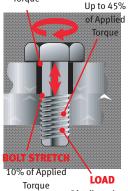
- Bolts (or threaded fasteners), are designed to create clamping force, also called "clamp load".
- When torque is applied to a threaded fastener, it draws together the joint, (two pieces of
- As additional torque is applied to the fastener, the joint is pulled together creating a clamp load as the fastener begins the stretching process. It's this fastener stretch that creates and maintains clamping force, like a stretched bungee cord maintaining tension.
- The actual amount of clamp load is determined by several factors:
- The amount of torque applied to the fastener.
- The material and grade of the fastener.
- The external friction on the joint friction under the fastener head, and friction between the threads of the fastener and material it's connected to.

#### **THREAD**

**FRICTION** 

FRICTION 45% of Applied

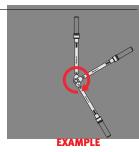
HEAD



#### Distributed over all threads

#### **Q: WHAT IS TORQUE PLUS ANGLE?**

A: Torque Plus Angle creates a more exact clamp load for torque-sensitive equipment. Auto manufacturers and makers of other high performance equipment are increasingly specifying fasteners with a combination of torque value followed by additional tightening with "angle", or degrees of wrench turn. Manufacturers can calculate a more exact final "clamp load" for their applications, since "torque & angle" minimizes the impact of thread or under-head friction.



Apply 80 ft. lbs. of torque, then apply 90 degrees of rotation

#### Q: WHAT IS A TORQUE INSTRUMENT AND WHAT DOES IT DO?

#### A: Any device that applies a pre-determined amount of torque to a fastener.

- It may be mechanical or electronic in design.
- A torque wrench has some type of indicating device which lets the operator know when the correct torque has been achieved: "click" or "impulsebreak" feel; sound; lights; gauge; or some combination of these.



#### **MICROMETER (CLICK TYPE)**

The most popular type of mechanical torque wrench. An internal spring is tightened by turning the handle. The spring pushes against a block, and both are calibrated so the block pivots when the torque setting is reached. This quick pivoting creates the "click" sound. When the force at the handle is released, the block resets to it's original position and is ready for the next torque application.



#### **SPLIT BEAM (QUICK ADJUST)**

Also called a "Quick Adjust" wrench, this type is most popular for automotive tire and wheel installation and other heavy use environments. Torque value is set by turning a small knob on the side of the wrench. Two internal arms (the "split beam") bend when force is applied at the handle, and a trigger device reacts when the set torque is reached, causing a "click" that can be felt and heard.



#### **CHANICAL DIAL**

s a fixed, non-ratcheting are drive. Available in single le and dual scale models. As force is applied at the handle, an internal beam flexes against a precision movement which rotates a needle pointing to the torque value against the dial scale. A memory needle indicates the highest torque value achieved.



#### **ELECTRONIC**

Most versatile and accurate torque wrench. Operates by means of a internal electronic strain gage with digital readout. Torque value setting can be heard (beep) felt and seen (digital screen and lights). Snap-on TechAngle models enable fast and easy application of desired torque, plus additional angle application through internal Gyro chip which measures up to 360 degrees of rotation.



#### **DIGITAL DIAL**

More accurate, easier to use and read than a mechanical dial because of large LCD readout and color LED light bar. Utilizes an internal electronic strain gage to measure torque. Uses a fixed, non-ratcheting square drive as do the mechanical dial wrenches. The strain gage positioning on the torsion drive allows this instrument to be non-length sensitive.



#### **TOROUE SCREWDRIVERS**

Used for applying torque in low torque applications, such as electronic assembly manufacturing, medical devices, etc. The cam-over design prevents over-torquing. Ergonomic trilobe handle design. Available in adjustable models, or factory preset to a single torque value.

#### **U.S. Patents**

Snap-on has always been at the forefront of tool innovation, and torque products is no exception. Illustrated here are the US Patent numbers granted to Snap-on for the Control Tech & TechAngle models.

U.S. Patent No.	Model
9156148	Control Tech & TechAngle
9242356 / 9839997	Control Tech & TechAngle
9395257	Control Tech & TechAngle
9523618	Control Tech
D699531	Control Tech
D702519	TechAngle

## INTELLIGENT CORDLESS TORQUE

Specifically designed to improve performance and data traceability in safety critical and heavy industrial operations, the CTM is perfectly suited for all applications where conventional electric or pneumatic power is not available or simply in situations where the removal of hoses and cables is highly desirable for workplace safety

#### 3/4" & 1" DRIVE HEAVY DUTY CORDLESS TORQUE MULTIPLIERS

#### **POWERFUL DUAL-SPEED TORQUE**

CTM1000 (250-1,000 ft. lbs.) CTM2000 (500-2,000 ft. lbs.) CTM3000 (750-3,000 ft. lbs.)

#### **ACCURATE RESULTS**

CTM is a transducer controlled battery powered torque tool designed for accurately applying torque to threaded fasteners. The unique 'intelligent joint sensing' technology continually measures the joint during tightening and when necessary, employs dynamic braking to avoid torque over-shoot due to motor inertia, consistently achieving highly accurate results of ±3% of setting.

#### **SAFETY**

The CTM 'safe to start' button (which needs to be pressed at the same time as the trigger), ensures hands are safely positioned at start up. Once the tool is running, the operator can relocate their hand securely to the supplied secondary handle.

#### **OVERHEAT PREVENTION**

Most torque tool users want to know how many tightening cycles the tool will perform from a battery, but the more relevant question usually is, how many cycles will the tool perform before it overheats? The new CTM is designed to offer outstanding performance while minimizing the traditional overheating problem of battery-operated tools. In short, under the same conditions the CTM will keep working when most competitors have to be stopped to cool.

#### **TWO-WAY COMMUNICATION**

The CTM allows two-way communication via Bluetooth or USB cable, downloading up to 3,000 time and date stamped readings or live streaming data from the tool. It is also possible to upload information to the tool, such as tightening sequences. To manage this data, toolsare supplied with a complimentary software. As an added benefit, data can be output in CSV format to communicate directly with customers' own data management systems. In addition, the CTM can communicate with smart devices, such as mobile phones and tablets, which enables the ability to gather tightening data specific to a known set of GPS coordinates. When working in safety critical applications, such as railway infrastructure, this enables the CTM to provide invaluable traceability data.

#### **AUDIT MODE**

The new CTM is also equipped with an 'Audit Mode', which offers the ability to perform a check on pre-tightened bolts. Most electric tools if applied to a tight bolt will further tighten it. So, even if the bolt was fastened correctly, the test will destroy the original tightening integrity. Under 'Audit Mode' the CTM will run at a speed that allows it to stop almost instantaneously once the set torque is achieved. If a bolt is found to be loose then the tool will tighten it to the desired level, recording the angle of turn required to do so.

#### **KEY FEATURES**

- Multiple units of torque measurement, including ft. lbs. and Nm
- Torque, Torque & Angle with Final Torque and Torque Audit functionality available in 'Advanced' mode
- Optional 'Ease of Use' functionality when in 'Torque Only' mode, minimizing operator error
- Clear indication of successful joint application

## PRECISE TORQUE









#### **USER-SPECIFIC FUNCTIONALITY**

- 12 user IDs can be downloaded to the tool and results can be stored against individual users
- 20 unique stand-alone targets plus 20 unique work group targets for each work group
- Maximum Audit Mode target angle (720°)

#### **DATA DRIVEN**

- Display and on-board storage of final torque or torque and angle values
- Save up to 3,000 time and date stamped readings
- Results can be output in CSV (comma-separated values format for users not able to use included software
- Ability to produce and store real time graphs via included software
- Usage counter gives the ability to see the amount of times the tool has been used since the last reset
- Allows tool integration into third party control systems

#### **PRECISE OPERATION**

- Operation Direction feature designed primarily for undoing bolts (when doing sequence tightening, it is possible to undo an incorrectly tightened bolt without interrupting the sequence)
- 2-stage tightening gives faster application of a Snug Torque & Angle Target
- Turn Angle option can be used to check if bolts have already been tightened in an assembly process

#### **TWO-WAY COMMUNICATION**

The CTM allows two-way communication via Bluetooth or USB cable, downloading up to 3,000 time and date stamped readings or live streaming data from the tool. It is also possible to upload information to the tool, such as tightening sequences. To manage this data, toolsare supplied with a complimentary software. As an added benefit, data can be output in CSV format to communicate directly with customers' own data management systems. In addition, the CTM can communicate with smart devices, such as mobile phones and tablets, which enables the ability to gather tightening data specific to a known set of GPS coordinates. When working in safety critical applications, such as railway infrastructure, this enables the CTM to provide invaluable traceability data.

#### INTELLIGENT TOOL CONECTIVITY

CTM comes supplied as standard with complimentary PC software for data management and tool configuration. CTM also offers great flexibility in connection possibilities as it can be interfaced with third party production control software. recording the angle of turn required to do so.



The CTM Wrenches offer untethered access (no power cable or hose to tangle and get in yom way) improving safety, convenience and versatility,

Model*	Drive Size	Range ft-lbs	Range N•m	Tool Weight lbs (kg)	Max Output Speed (RPM)
CTM600SS	3/4"	118-600	160-800	8.14 (3.69)	11.3
CTM1000	3/4" & 1"	250-1,000	200-1,350	13.67 (6.2)	32
CTM2000	1"	500-2,000	400-2,700	14.33 (6.5)	13
CTM3000	1"	750-3,000	800-4,000	18.74 (8.5)	9.5





**Produce and Store** real time graphs

motor gives

outstanding

fastening

performance per

charge

**Send 'Log Results'** in real time

Output Results in CSV Format for users not able to use included software

## CONTROL TECHTM LINK SYSTEM

## **ControlTech™ Link System**WIRELESS CONNECTIVITY FOR REAL TIME PROCESS CONTROLS

#### **Controller**

**CTLNKCTRL** 

#### **Barcode Scanner Manager**

**CTLNKBCSM** 

#### **External I/O Module**

CTLNKEXTIOM

#### ControlTech™ Link Host Software

**CTLNKHOST** 

#### Internal 1/0 Cable

CTLNKINTIOC

- Wirelessly link to plant level manufacturing execution systems (MES) through Snap-on'snew, cutting-edge controller
- Provides real time process controls for multiple operators and documents every torque event; eliminating redundant operations, mistakes, rework and reducing warranty costs
- Can also be configured as a standalone data collection system, or control system
- Contact your sales representative for more information



#### **DUAL 80® TECHNOLOGY**

Provides precise yet strong ratchet function with minimal ratcheting arc and very little lost motion, allowing you to ratchet in tighter areas (refer to specification chart for applicable models).



CTLNK1MR100

ASK YOUR ACCOUNT MANAGER FOR A DEMO!



#### **MES INTEGRATION**

The Snap-on ControlTech-Link System can be linked to plant level manufacturing execution systems (MES) through Snap-on's new, cutting-edge controller. The Link system can also be configured as a standalone data collection system, or control system if integration with MES is not desired.

#### TWO MODES OF OPERATION

#### REPORT MODE

- The technician uses the wrench as they normally would, but data that is typically stored on the wrench's internal memory is transmitted to the controller, and then relayed to a database, if desired. This function provides automatic electronic signature and documentation for QA purposes.
- When in "Report" mode, the controller allows up to eight tools to report operator activity simultaneously.

#### **CONTROL MODE**

- The controller sends preset torque, angle and batch instructions to the wrench. The wrench becomes a "slave" to the controller and only allows the technician to carry out predetermined presets and jobs.
- When in "Control" mode, controller can be linked to as many as 16 torque wrenches, and control as many as 4 wrenches simultaneously.

#### INDUSTRY LEADING FEATURES

- The controller's color display can be used to program P-Sets, groups and jobs.
- Torque history can be viewed on the controller's screen.
- For standalone applications, the controller's on board memory can store up to 10,000 torque events, which then can be saved to a database in CSV format and accessed via the optional Global Manager software.

#### **NETWORKING CAPABILITIES**

The system can be integrated into a customer's automated network via multiple protocols or through 24 V 1/0 for PLC controlled systems. The controller is delivered with three protocols enabled: Ethernet IP, ACOP and ToolsNET.

#### CONNECTIVITY

- The system's 2.4 GHz ZigBee® radio allows for long range (up to 100 meters, depending upon conditions) communication with low power consumption.
- Controllers can be connected in a daisy chain allowing for system expansion.
- Utilizes 12 radio channels; a scan feature automatically finds the best channel for the environment, ensuring optimal communication between the torque tools and controller.

#### **PROGRAMMABLE**

- Extremely configurable allowing the customer to build their own
- Each controller can be programmed with up to 100 parameters, 100 groups of parameters and 100 jobs.
- Utility software (included with the controller) can be used to build torqueP-Set (a specific joint or a set of joints all having the same tightening specifications), groups (up to 4 operators each performing their own P-Set) and jobs (a series of steps, up to 35, consisting of P-Sets and or Groups organized in a specific predetermined order).
- The controller's programming screens can be accessed by password or by using a physical key to unlock the device.
- The controller has an advanced feature for scanning a customer's Part Number and/or VIN to determine what operation (P-Set, Group, or Job) is required.
- The controller can receive instructions in multiple ways: via serial input (from a computer or barcode scanner), TCP/IP messages via Ethernet connection and via 24 V 1/0 connection. Instructions can then be relayed to the worker through the linked

#### **ROBUST AND RELIABLE DATA TRANSFER**

ControlTech-Link wrenches are powered by

ZigBee® wireless communication technology for receiving instruction and transmitting job data to the controller unit. ZigBee is a global, standards-based wireless solution that connects devices in industrial, communications, residential and other critical environments.

#### DURABILITY

The rugged, all-steel body is designed to stand-up to industrial use and each Snap-on Controllech-Link Digital Torque Wrench is backed by an Industry-leading 2 year warranty.







**Approaching** 

**Target** 

**Target Achieved** 

**Over Torque** 

#### **LED INDICATOR LIGHTS**

Dual, multi-colored side LED indicator lights with configurable settings provide operational guidance.







#### **MULTI-SENSORY INDICATORS**

Ideal for any working condition thanks to audible, tactile and visual indicators. The easy-to-read LCD screen, LED indicator lights, audible beep and handle vibration work together to signal when torque is within the targeted range.

#### **ControlTech™** Link Electronic Torque Wrenches

wrench wirelessly via radio.

Drive Size	Model*	Range (in-lb)	Range (ft-lb)	Range (N•m)
1/4"	CTLNK1R240	12-240	1-20	1.4-27.2
3/8"	CTLNK2R100	60-1,200	5-100	6.8-135.6
1/2"	CTLNK3R250	150-3,000	12.5-250	16.9-339
3/4"	CTLNK4R600	360-7,200	30-600	40.7-813.5
J (0.425")	CTLNK1J240	12-240	1-20	1.4-27.2
Y (0.560")	CTLNK2Y100	60-1,200	5-100	6.8-135.6
Y (0.560")	CTLNK2Y125	75-1500	6.25-125	8.5-135.6
X (0.735")	CTLNK3X250	150-3,000	12.5-250	16.9-339
Z (0.560")	CTLNK4Z600	360-7,200	30-600	40.7-813.5

#### **ControlTech™** Link Micro Electronic Torque Wrenches

Drive Size	Model*	Range (in-lb)	Range (ft-lb)	Range (N•m)
1/4"	CTLNK1MR100	5-100	0.4-8.3	0.6-11.3
3/8"	CTLNK2MR100	5-100	0.4-8.3	0.6-11.3
1/4"	CTLNK1MR240	12-240	1-20	1.4-27.2
3/8"	CTLNK2MR240	12-240	1-20	1.4-27.2
J (0.425")	CTLNK1JM300	15-300	1.25-25	1.7-34
3/8"	CTLNK2MR1200	60-1200	5-100	6.8-135.6
Y (0.560")	CTLNKYM1200	60-1200	5-100	6.8-135-6

#### **ControlTech™** Link Micro Electronic Torque Screwdrivers

			7			
Drive Size	Model*	Range (in-lb)	Range (in-oz)			
1/4 HEX	CTLNKMS100F	0.31-6.25	5-100			
1/4 SQUARE	CTLNKMS100M	0.31-6.25	5-100			
1/4 HEX	CTLNKMS80F	4-80	64-1280			
1/4 SQUARE	CTLNKMS80M	4-80	64-1280			

## CONTROL $\mathbf{TECH}^{\mathbf{m}}$

BLUETOOTH® LOW ENERGY

## BLUETOOTH® CONVENIENCE COMES TO CONTROLTECH<sup>TM</sup>

#### **ControlTech™ Bluetooth® Wireless Electronic Torque Wrenches**

**NOW WITH BLUETOOTH LOW ENERGY CAPABILTIY** 



- Real time information with data logging
- Each wrench displays multiple torque unitsand angle
- Customizable features: 50 presets, torque then angle, torque and angle, low profile buttons, power interruption technology, cycle counter, battery level indicator and more
- Precise multi-axis gyroscope and unique algorithm provides automatic flex compensation
- Meets or exceeds ISO 6789 standard
- **Improved Torque accuracy:** +/-4°/o CW +/-6% CCW (5 to 19°/o of full scale)
- +/-2% CW+ /-3°/o CCW (20 to 100% of full scale)
- Rugged all-steel body is designed for industrial use (aluminum handle for 1,200 in-lb models)
- Two year warranty
- Angle range 0 360'

#### **MULTIPLE TORQUE INDICATORS**

with configurable settings provide operational guidance. Click-type torque wrenches can easily be over-torqued by as much as 20% because the user doesn't stop pulling the wrench the instant it clicks. Electronic wrenches have an LED Screen display yellow/ green/red lights, plus vibration and audible beeping that tell the user when targeted torque is within range, achieved or over torqued.



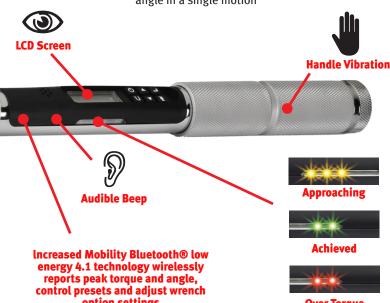
WIDE SELECTION OF INTERCHANGEABLE HEADS **AVAILABLE** 

J-Shank, Y-Shank, X-Shank Z-Shank & ISO/IZO

Contact your Snap-on Industrial Representative for delails.

#### **Torque & Angle Combo Mode**

The most accurate and fastest way to achieve torque plus angle in a single motion



option settings

**Over Torque** 

#### **ControlTech™** Bluetooth® Electronic Torque Wrenches

Drive Size	Model*	Head Type	Range in-lbs	Range ft-lbs	Range N•m	
Y (0.560")	CTECHWY100AS	Interchangeable	60-1,200	5-100	6.8-135.6	
3/8"	CTECHW2F100AS	Flex Head	60-1,200	5-100	6.8-135.6	
3/8"	CTECHW2R100AS	Fixed Ratchet	60-1,200	5-100	6.8-135.6	
X (0.735")	CTECHWX250AS	Interchangeable	150-3,000	12.5-250	16.9-339	
1/2"	CTECHW3F250AS	Flex Head	150-3,000	12.5-250	16.9-339	
1/2"	CTECHW3R250AS	Fixed Ratchet	150-3,000	12.5-250	16.9-339	
IZO.ISO (9x12mm)	CTECHWAN135AS	Interchangeable	60-1,195	5-99.6	6.8-135	
IZO/ISO (14x18mm)	CTECHWBN340AS	Interchangeable	150-3,009	12.5-250.8	17-340	
Z (0.560")	CTECHWZN650AS	Interchangeable	288-5,754	24-479.5	32.5-650	
3/4"	CTECHW4R650AS	Fixed Ratchet	288-5,754	24-479.5	32.5-650	
Z (0.560")	CTECHWZ600AS	Interchangeable	360-7,200	30-600	40.7-813.5	
3/4"	CTECHW4R600AS	Fixed Ratchet	360-7,200	30-600	40.7-813.5	

#### ControlTech™ Bluetooth® Electronic Torque Wrenches

All of the same, great features you come to expect from the ControlTech line of wrenches, but in a smaller, more compact scale

Drive Size	Model*	Head Type	Range in-lbs	Range ft-lbs	Range N•m
1/4"	CTECHW1MR100S	Fixed Ratchet	5-100	0.42-8.33	0.57-11.30
3/8"	CTECHW2MR100S	Fixed Ratchet	5-100	0.42-8.33	0.57-11.30
1/4"	CTECHW1MR240S	Fixed Ratchet	12-240	1-20	1.36-27.12
3/8"	CTECHW2MR240S	Fixed Ratchet	12-240	1-20	1.36-27.12
IZO/ISO (9x12mm)	CTECHWANM30S	Interchangeable	13.3-265.5	1.11-22.13	1.5-30
j (0.425")	CTECHWJM300S	Interchangeable	15-300	1.25-25	1.7-34
IZO/ISO (9x12mm)	CTECHWANM135S	Interchangeable	60-1,195	5-99.6	6.8-135
Y (0.560")	CTECHWYM1200S	Interchangeable	60-1,200	5-100	6.8-135.6
3/8"	CTECHW2M1200S	Fixed Ratchet	60-1,200	5-100	6.8-135.6



#### **CONNECTORQ APP**

- QR and barcode scanning available for quick job mode set ups
- Quality control management with lock out functions
- 105, Windows and Android compatible

#### DOWNLOAD CONNECTORQ NOW!

in the App Store, Google Play or Microsoft Store and sync to the tool to take readings, diagnose and then store and share results on your existing mobile device





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#### ControlTech™ 1/4" Drive Bluetooth® Micro Torque Screwdrivers

- Four modes of operation: Torque, Angle, Torque Then Angle, and Torque and Angle
- Durable composite tri-lobe hinge grip for better finger control; won't roll off uneven surfaces
- Program up to 50 pre-sets
- Job mode with ability to lockout users store up to 1500 torque and angle readings
- Accuracy: ±4% CW and ±6% CCW at 5 to 19 % of full scale and ±2% CW and ±3% CCW at 20 to 100% of full scale

#### **MULTI-SENSORY INDICATORS**



The easy-to-read, backlit LCD screen, LED indicator lights, audible beep and handle vibration work together to signal when torque is within the targeted range



5-100 in.-oz. Torque Range CTECHWMS100FS (Female) CTECHWMS100MS (Male)



- On board rechargeable NiMH battery and smart charging system via USB
- Ingress protected for water and dust rated to IP55
- Real time information with data logging
- Customizable features: 50 presets, torque then angle, torque and angle, low profile buttons, power interruption technology, cycle counter, battery level indicator and more
- Meets or exceeds ISO 6789 standard
- Improved Torque accuracy:
  - +/-2% CW +/-3% CCW (20 to 100% of full scale)
- Rugged all-steel body is designed for industrial use
- Two year torque wrench warranty and one year battery warranty, plus storage case included
- Angle range 0 360°

MULTIPLE TORQUE INDICATORS with configurable settings provide operational guidance. Electronic wrenches have an LED Screen display yellow/green/red lights, plus vibration and audible beeping that tell the user when targeted torque is within range, achieved or over torqued.

**NEW INCREASED MOBILITY** Bluetooth® Low Energy (BLE 4.1) communication enables the user to record the torque and turn angle data in real time and connect directly to their own operating system or Snap-on's CONNECTORQ app, increasing the quality and traceability of the work.

Head Type	Shank / Drive Size	Model*	Range in-lbs	Range ft-lbs	Range N•m	UL Intrinsi- cally Safe
ISO Shank	9x12mm	CTECHW1UA135	60-1,195	5-99.6	6.8-135	Class 1 Div 2
ISO Shank	14x18mm	CTECHW1UB400	177-3,540	14.8-295	20-400	Class 1 Div 2
Sealed Fixed Ratchet	3/4"	CTECHW1UR650	288-5,753	24-479.4	32.5-650	Class 1 Div 2

## CONTROL TECH<sup>™</sup>

With robust features such as multi-sensory torque indicators, multi-lingual display, USB data downloads, programmable settings and built-in calibration, Snap-on Control Tech $^{\text{TM}}$  digital torque wrenches deliver high performance in the most demanding fields.



#### Control Tech™ Electronic Torque Wrenches

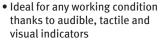
Control Tech<sup>TM</sup> Electronic Torque Wrenches provide instant data on the exact torque actually applied, enabling a more precise torque application across multiple fasteners. Every model features a large, backlit LCD screen for better visibility in a variety of working conditions and a high capacity memory for storage of 1,500 readings. And unlike click-type wrenches, digital wrenches tell the user when calibration is due, can be programmed for specific settings, and stores a data trail for an extra measure of validation.







#### **MULTI-SENSORY INDICATORS**





 The easy-to-read LCD screen, LED indicator lights, audible beep and handle vibration work together to signal when torque is within the targeted range

#### **TORQUE & ANGLE COMBO MODE**

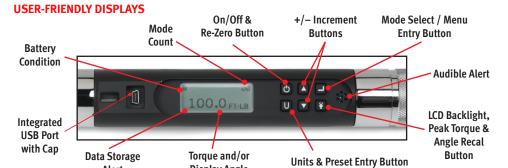
- The most accurate and fastest way to achieve torque plus angle in a single motion
- Control torque accuracy to +/- 2% CW and +/- 3% CCW
- Control angle accuracy to +/- 1% of reading and +/- 1°

#### **CALCULATES ROLLING TORQUE**

 All models measure the rotating resistance of a fastener or a component such as a cam or vehicle differential preload

#### **MULTILINGUAL DISPLAY**

 Programmable to display commands and settings in English, Spanish, French or German



**Display Angle** 



Alert

#### **CONVENIENT DATA DOWNLOAD**

 USB plug and play technology allows data download without additional software for an audit proof trail and process control



#### **DUAL 80® TECHNOLOGY**

 Precise yet strong ratchet function with minimal ratcheting arc and very little lost motion



#### **CALIBRATION DUE INDICATOR\***

• Alerts you when calibration is needed



#### **RELIABLE DATA TRAIL**

• Time stamped data trail for quality control, job auditing and torque verification



#### **LED INDICATOR LIGHTS**

- Dual-side LED indicator lights with configurable settings provide operational guidance
- Click-types can easily be overtorqued by as much as 20% because the user doesn't stop pulling the wrench the instant it clicks. Digital wrenches have yellow/green/red lights that tell the user when to stop pulling



#### **BUILT-IN CALIBRATION FACTOR\***

 Eliminates the need to perform manual calculations (use with interchangeable heads and torque adapters)



#### **FULLY PROGRAMMABLE**

- 50 memory presets with a batch count of 99
- Presets can be locked to prevent inadvertent changes or tampering

#### **SEQUENCE PROGRAMMING**

 Program different torque applications in sequence and lock-in job mode to ensure the operator follows sequence without error















#### Control Tech™ Electronic Torque Wrench

Square Drive	Model*	Handle Color	Head Style	Gear Teeth	Swing Arc	Range (inlb.)	Range (ftlb.)	Range (N•m)	Length (inches/mm)	Weight without batteries	Battery Type (qty)
1/4"	CTECH1FR240A	Chrome	Sealed Flex Head	72	5º	12-240	1-20	1.4-27.2	14 1/8" (358 mm)	2 lb. (0.9 kg)	AAA Lithium (3)
3/8"	CTECH2FR100A	Chrome	Sealed Flex Head	80	4.5º	60-1,200	5-100	6.8-135.6	17 1/4" (437 mm)	2.7 lb. (1.2 kg)	AA Lithium (3)
1/2"	CTECH3FR250A	Chrome	Sealed Flex Head	80	4.5⁰	150-3,000	12.5-250	16.9-339	26 3/4" (678 mm)	4.5 lb. (2.10 kg)	AA Lithium (3)
3/4"	CTECH4R600A	Chrome	Sealed Fixed Head	32	11º	360-7,200	30-600	40.7-813.5	48 5/8" (1,234 mm)	10.5 lb. (4.8)	AA Lithium (3)

#### **SHORTER, SLIMMER, LIGHTWEIGHT DESIGN FACTOR!**

- Features a one-piece compact body and low profile head
- Perfect for restricted access areas where normal torque wrenches can't fit

#### **TORQUE & ANGLE COMBO MODE**

- The most accurate and fastest way to achieve torque plus angle in a single motion
- Torque accuracy:
- +/-4% CW +/-6% CCW (5 to 19% of full scale)
- +/-2% CW +/-3% CCW (20 to 100% of full scale)
- Angle range 0 360°

#### **CONVENIENT FEATURES**

- New 1-piece design for improved strength
- Easy battery replacement
- One AA Lithium battery yields 40 hours of continuous use (also accepts Alkaline or NiMH re-chargeable - Not included)



FOD Compliant Integrated USB Port with Sliding Door



THE SAME GREAT FEATURES OF THE CONTROL TECH IN A SMALLER SCALE

The Control Tech™ Micro Electronic Torque Wrench boasts all of the same, great features you come to expect from the Control Tech line of wrenches, but in a smaller, more compact scale.



## ASK YOUR ACCOUNT MANAGER FOR MORE INFORMATION ON ADAPTERS

#### **Control Tech™** Now with Interchangeable ISO/IZO Wrench Head Models!

- Smaller, interchangeable adaptors allow users to adapt to applications
- · Forged construction for added strength and durability
- Used in areas where there is minimal clearance

	1		1	1	1			
Model*	Handle Color	Head Style	Range (inlb.)	Range (ftlb.)	Range (N•m)	Length (inches/mm)	Weight without batteries	Battery Type (qty)
CTECH1J240A	Chrome	Interchangable Head	12-240	1-20	1.4-27.2	12.5" (318mm)	1.8 lb. (0.8kg)	AAA Lithium (3)
CTECH2Y100A	Chrome	Interchangable Head	60-1,200	5-100	6.8-135.6	17.2" (437mm)	2.7 lb. (1.2kg)	AA Lithium (3)
CTECH3X250A	Chrome	Interchangable Head	150-3,000	12.5-250	16.9-339	24.1" (612mm)	3.6 lb. (1.6kg)	AA Lithium (3)
CTECH4Z600A	Chrome	Interchangable Head	360-7,200	30-600	40.7-813.5	44.8" (1138mm)	7.6 lb. (3.5kg)	AA Lithium (3)
CTECHAN135A	Chrome	Interchangable Head	60-1,195	5.0-99.6	6.8-135	17.8" (452mm) BODY ONLY	2.85 lb. (1.2kg) BODY ONLY	AA Lithium (3)
CTECHAN30A	Chrome	Interchangable Head	1.11-22.13	13.3-365.5	1.50-30	13.3" (338mm) BODY ONLY	2 lb. (0.9kg) BODY ONLY	AA Lithium (3)
CTECHBN340A	Chrome	Interchangable Head	150-3,009	12.5-250.8	17.0-340.0	23.9" (607mm) BODY ONLY	3.75 lb. (1.7kg) BODY ONLY	AA Lithium (3)
CTECHANM30	Chrome	Interchangable Head	13.3-265.5	1.11-22.13	1.5-30	9.5" (242mm) BODY ONLY	0.93 lb. (0.42kg) BODY ONLY	AAA Lithium (3)



## ATECH

The advanced technology and intuitive design of the new TechAngle® Torque Wrench from Snap-on® makes it possible to tighten fasteners to exacting standards, under even the most demanding conditions, faster and with more accuracy than ever before.

#### TechAngle® Electronic Torque Wrenches

#### Advanced Features

- DUAL PROGRESSIVE LEDs allow user to see active torque at various work positions; enables user to anticipate torque target for more accurate torque application
- LARGE LCD SCREEN with bright backlight; numbers become larger and bolder during active torque for optimal viewing
  • FOUR ALERT MODES (LCD, LED, Audible, Vibratory) provide excellent
- feedback in all working conditions
- LOW PROFILE BUTTONS protect against accidental activation

#### Multiple Measurement Modes

• SEVEN MEASUREMENT MODES (in-oz, in-lb, ft-lb, Nm, cNm, kg-cm, and angle) at the touch of a button

#### **Programmable**

• TEN PRESETS allow programming of common torque applications which saves time

- ADVANCED FEATURES include cycle counter, customizable sleep timer, language selection, auto torque calculation for torque adapters, calibration alerts, battery level indication, and numerous alert mode customizations. These features allow you to customize the torque wrench to your work preferences
- TORQUE THEN ANGLE MODE allows the user to torque fasteners and then switch to angle mode without removing the torque wrench from a fastener

#### Multi-Lingual Display

• Programmable to display commands and settings in English, Spanish, French or German

#### **Highly Accurate**

Torque measurement; 2% CW and 3% CCW

#### Durability

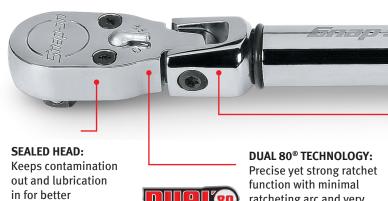
- POWER INTERRUPTION TECHNOLOGY prevents loss of continuity if dropped; prevents loss of work during head bolt pattern applications
  • 2-YEAR WARRANTY on TechAngle® and Control Tech™ models
- STORAGE CASE included











performance and longer tool life.

ratcheting arc and very little lost motion, for ratcheting in tighter areas.

#### **ANGLE HEAD CONTROL:**

Head moves ±15° to avoid obstructions. Torque accuracy: ±2%CW, ±3%CCW, 20% to 100% of full scale. Angle accuracy: ±1% of reading, ±1° at angular velocity >10°/sec.

STRONG AND DURABLE 100% STEEL BODY **CONSTRUCTION:** Features chrome plating for superior oxidation resistance

#### TechAngle® Steel Models









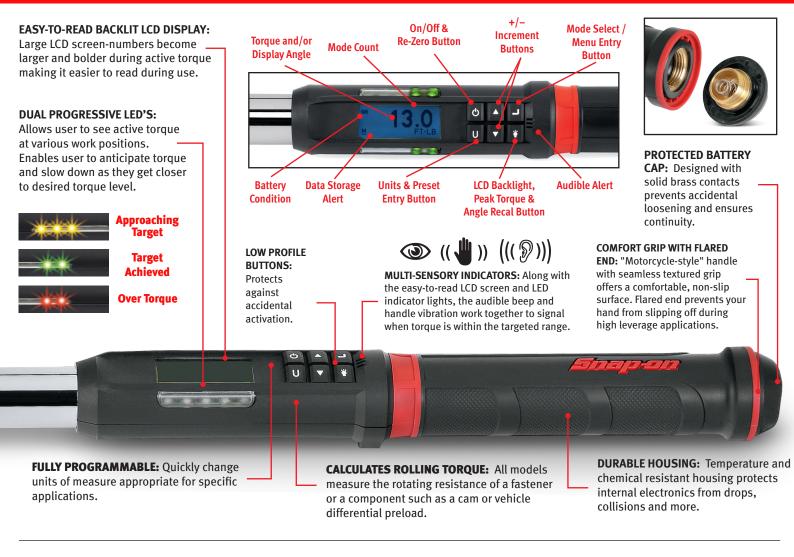


#### **CALCULATES ROLLING TORQUE:**

Some models measure the rotating resistance of a fastener or a component such as a cam or vehicle differential preload.

#### **Techangle® All Steel Torque Wrenches**

Square Drive	Model*	Handle Color	Head Style	Gear Teeth	Swing Arc	Range (inlb.)	Range (ftlb.)	Range (N•m)	Length (in.)	Head Width (in.)	Head Depth (in.)	Weight w/o batteries lb.(kg)	Battery Type (qty)
1/4"	ATECH1FS100	Chrome	Sealed Flex Head	72	5º	4-100	0.33-8.33	0.45-11.3	11 5/8"	7/8"	7/16"	0.93 (0.42)	Lithium (1)
1/4"	ATECH1FS300	Chrome	Sealed Flex Head	72	5º	15-300	1.25-25	1.69-33.90	11 5/8"	7/8"	7/16"	0.93 (0.42)	Lithium (1)
3/8"	ATECH2CS240	Chrome	Sealed Flex Head	72	5º	12-240	1-20	1.36-27.12	11 5/8"	7/8"	7/16"	0.93 (0.42)	Lithium (1)
3/8"	ATECH2FS100	Chrome	Sealed Flex Head	80	4.5⁰	60-1,200	5-100	6.8-135	15 7/16"	1 1/4"	9/16"	2.85 (1.29)	AA Alkaline (3)
1/2"	ATECH3FS250	Chrome	Sealed Flex Head	80	4.5⁰	150-3,000	12.5-250	16.9-339	26 3/4"	1 5/8"	3/4"	4.35 (1.97)	AA Alkaline (3)
3/4"	ATECH4RS600	Chrome	Sealed Flex Head	32	11º	360-7,200	30-600	40.7-813.5	48 11/16"	2 1/2"	1 1/4"	10.95 (4.96)	AA Alkaline (3)















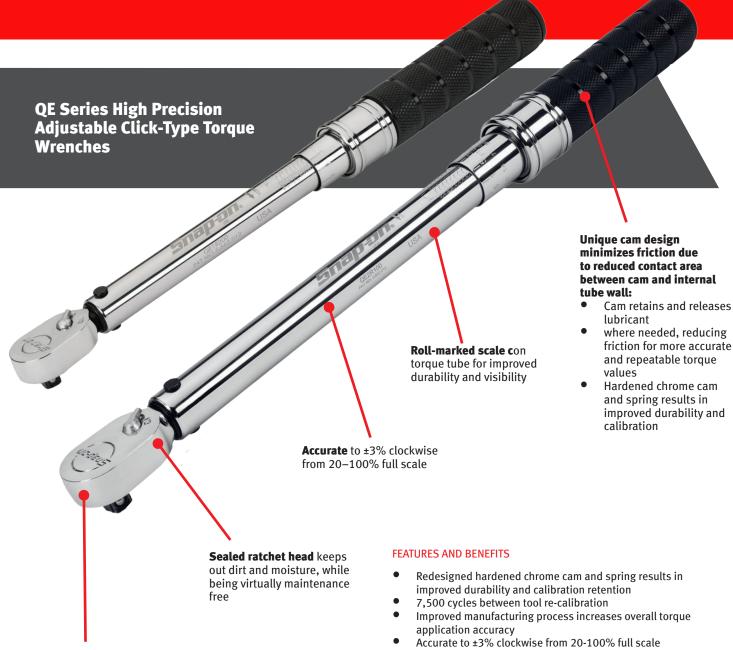


Available in Multiple Housing Colors

#### **Techangle® Torque Wrenches**

Square Drive	Model*	Handle Color	Head Style	Gear Teeth	Swing Arc	Range (inlb.)	Range (ftlb.)	Range (N•m)	Length (in.)	Head Width (in.)	Head Depth (in.)	Weight w/o batteries lb. (kg)	Battery Type (qty)
3/8"	ATECH2F125GB	Green	Sealed Flex Head	80	4.5°	60-1, 500	5-125	6.8-169.5	17 15/16"	1 1/4"	9/16"	2.3 (1.04)	AA Alkaline (3)
3/8"	ATECH2F125OB	Orange	Sealed Flex Head	80	4.5°	60-1,500	5-125	6.8-169.5	17 15/16"	1 1/4"	9/16"	2.3 (1.04)	AA Alkaline (3)
3/8"	ATECH2F125RB	Red	Sealed Flex Head	80	4.5°	60-1,500	5-125	6.8-169.5	17 15/16"	1 1/4"	9/16"	2.3 (1.04)	AA Alkaline (3)
3/8"	ATECH2FR125B	Black	Sealed Flex Head	80	4.5°	60-1,500	5-125	6.8-169.5	17 15/16"	1 1/4"	9/16"	2.3 (1.04)	AA Alkaline (3)
1/2"	ATECH3F250GB	Green	Sealed Flex Head	80	4.5°	150-3,000	12.5-250	16.9-339	26 5/8"	1 5/8"	3/4"	3.75 (1.68)	AA Alkaline (3)
1/2"	ATECH3F250OB	Orange	Sealed Flex Head	80	4.5°	150-3,000	12.5-250	16.9-339	26 5/8"	1 5/8"	3/4"	3.75 (1.68)	AA Alkaline (3)
1/2"	ATECH3F250RB	Red	Sealed Flex Head	80	4.5°	150-3,000	12.5-250	16.9-339	26 5/8"	1 5/8"	3/4"	3.75 (1.68)	AA Alkaline (3)
1/2"	ATECH3FR250B	Black	Sealed Flex Head	80	4.5°	150-3,000	12.5-250	16.9-339	26 5/8"	1 5/8"	3/4"	3.75 (1.68)	AA Alkaline (3)
1/2"	ATECH3FR300B	Black	Sealed Flex Head	80	4.5°	1,480-3,600	15-300	20.3-406.7	30"	1 5/8"	3/4"	3.95 (1.79)	AA Alkaline (3)

## **QE SERIES**



**Dual80® Technology** features an 80-tooth gear with dual pawls allowing for reduced swing arc. This makes it easier to use within tighter areas with less clearance such as engine compartments.



- New knurled handle design improves overall look and feel of OE Series tools
- Roll-marked scale on torque tube for improved durability nd improved visibility
- Each torque instrument, as calibrated at the factory, is certified to meet the accuracy specified in ASME® B107.3
- High-strength sealed ratchet head keeps out dirt and moisture while being virtually maintenance free
- Dual80 Technology features an 80-tooth gear with dual pawls that allows for reduced swing arc enabling the technician to use within tighter areas with less clearance
- Includes plastic storage case and calibration certificate

Model*	Square Drive	Head Style	Gear Teeth	Swing Arc	Range (min)	Range (max)	Incre- ments	Overall Length	Head Width	Head Depth
QE1R200	1/4"	Fixed Ratchet	80	4.5"	40 in-lb	200 in-lb	1 in-lb	11-1/16"	7/8"	7/16"
QE2FR75	3/8"	Fixed Ratchet	80	4.5"	5 ft-lb	75 ft-lb	0.5 ft-lb	15-3/4"	1-5/32"	9/16"
QE2R100	3/8"	Fixed Ratchet	80	4.5"	20 ft-lb	100 ft-lb	0.5 ft-lb	15-9/16"	1-5/32"	9/16"
QE3R250	1/2"	Fixed Ratchet	80	4.5"	50 ft-lb	250 ft-lb	1 ft-lb	24-3/16"	1-5/8"	3/4"

## **QD SERIES**

The QD Series of click-type Torque Instruments feature an innovative design that provides consistently accurate readings and rugged, trouble-free performance.

## QD Series Adjustable Click-Type Torque Wrenches

The torque value is preset by turning the handle in a clockwise or counter-clock wise direction and then "clicks" when the user pulls and achieves the preset value.









#### FOUR DIFFERENT HEAD STYLES AVAILABLE

QD models are available in Fixed,
 Compact, Fixed Ratchet and Flex head versions



#### EASY-TO-READ ROLL-MARKED SCALE

 QD models with the "A or B" suffix have roll-marked scales for better performance and visibility in varying light conditions

#### **CERTIFICATE OF CALIBRATION**

- Actual certification readings and individual instrument serial number are included
- Each factory-calibrated torque instrument, is certified to meet ASME B107.300-2010 (B107.14) and was calibrated on a torque standard traceable to the National Institute of Standards Technology (NIST®)

#### **ACCURACY**

 All QD Series Torque Instruments are accurate to ±4% CW and ±6% CCW from 20% of full scale to full scale unless otherwise noted

#### LONG LIFE RATCHET HEAD

 The QD Series features maintenance free, high strength, sealed ratchet head which keeps out dirt and moisture

#### MINIMAL FRICTION "HOUR GLASS" CAM

 Retains and releases lubricant where needed to reduce friction

#### **POSITIVE STOP**

• Instrument can not be accidentally disassembled if wound down past scale

#### KNURLED HANDLE

• For a secure non-slip grip

#### INCLUDES CASE

For safe transport and storage



Square Drive	Model*	Head Style	Gear Teeth	Swing Arc	Range	Increments	Length	Head Width	Head Depth
QD Ser	D Series Adjustable Click-Type (inlb.)								
1/4"	QD1R50A	Fixed	-	-	10-50 inlb.	0.5 inlb.	9 3/4"	5/8"	13/16"
1/4"	QD1R50	Fixed Ratchet	36	10°	10-50 inlb.	0.5 inlb.	9 7/8"	7/8"	7/16"
1/4"	QD1200A	Fixed	-	-	40-200 inlb.	1 inlb.	10 15/16"	5/8"	13/16"
1/4"	QD1R200A	Fixed Ratchet	36	10°	40-200 inlb.	1 inlb.	11 1/16"	7/8"	7/16"
3/8"	QD2R200A	Compact	36	10°	40-200 inlb.	1 inlb.	11 1/16"	7/8"	7/16"
3/8"	QD21000A	Fixed	-	-	200-1,000 inlb.	5 inlb.	14 9/16"	1"	1 3/16"
3/8"	QD2R1000A	Fixed Ratchet	80	4.5°	200-1,000 inlb.	5 inlb.	15 9/16"	1 5/32"	9/16"
1/2"	QD3R1600A	Fixed Ratchet	80	4.5°	300-1,600 inlb.	10 inlb.	19"	1 5/8"	3/4"
1/2"	QD32500A	Fixed	-	-	500-2,500 inlb.	10 inlb.	18 1/8"	1"	1 1/4"
1/2"	QD3R2500A	Fixed Ratchet	80	4.5°	500-2,500 inlb.	10 inlb.	19 1/8"	1 5/8"	3/4"

#### QD Series Adjustable Click-Type (ft.-lb.)

3/8"	QD2100A	Fixed	-	-	20-100 ftlb.	0.5 ftlb.	14 9/16"	1"	1 3/16"
3/8"	QD275A	Fixed	-	-	15-75 ftlb.	0.5 ftlb.	14 9/16"	1"	1 3/16"
3/8"	QD2FR75B†	Flex	80	4.5°	5-75 ftlb.	0.5 ftlb.	15 5/8"	1 5/32"	9/16"
3/8"	QD2R100A	Fixed Ratchet	80	4.5°	20-100 ftlb.	0.5ftlb.	15 9/16"	1 5/32"	9/16"
1/2"	QD3150A	Fixed	-	-	30-150 ftlb.	1 ftlb.	18"	1"	1 1/4"
1/2"	QD3250A	Fixed	-	-	50-250 ftlb.	1 ftlb.	23 3/16"	1"	1 1/4"
1/2"	QD3R150A	Fixed Ratchet	80	4.5°	30-150 ftlb.	1 ftlb.	19"	1 5/8"	3/4"
1/2"	QD3R250A	Fixed Ratchet	80	4.5°	50-250 ftlb.	1 ftlb.	24 3/16"	1 5/8"	3/4"
1/2"	QD3FR250A* †	Flex	80	4.5°	50-250 ftlb.	1 ftlb.	25 3/4"	1 5/8"	3/4"
1/2"	BRUTUS3R300**	Fixed Ratchet	36	10°	60-300 ftlb.	2 ftlb.	32 1/2"	1 3/4"	3/4"
3/4"	QD4400A	Fixed	-	-	75-400 ftlb.	2.5 ftlb.	33 3/4"	1 1/2"	1 1/2"
3/4"	QD4600A	Fixed	-	-	100-600 ftlb.	5 ftlb.	40 3/4"	1 1/2"	1 1/2"
3/4"	QD4R400A	Fixed Ratchet	32	11°	75-400 ftlb.	2.5 ftlb.	35 3/4"	2 1/2"	1 1/4"
3/4"	QD4R600A	Fixed Ratchet	32	11°	100-600 ftlb.	5 ftlb.	42 3/4"	2 1/2"	1 1/4"
1"	QD5R1000A	Fixed Ratchet	30	12°	200-1,000 ftlb.	5 ftlb.	71"	3 1/8"	1 1/2"

#### QD Series Metric Adjustable Click-Type (kg-m, kg-cm)

3/8"	QD2RM1000A	Flex	80	4.5°	200-1,000 kg-cm	5 kg-cm	15 9/16"	1 5/32"	9/16"
1/2"	QD3RM30A	Fixed Ratchet	80	4.5°	6-30 kg-m	0.2 kg-m	19"	1 5/8"	3/4"

#### QD Series Newton Meter Adjustable Click-Type (N•m)

1/4"	QD1RN6AB	Fixed Ratchet	36	10°	1-6 N•m	0.5 N•m	9 7/8"	7/8"	7/16"
1/4"	QD1RN25B	Fixed Ratchet	36	10°	5-25 N•m	0.1 N•m	11 3/4"	7/8"	7/16"
3/8"	QD2RN25B	Compact	36	10°	5-25 N•m	0.1 N•m	11 3/4"	7/8"	7/16"
3/8"	QD2RN50A	Fixed Ratchet	80	4.5°	10-50 N•m	0.5 N•m	15 9/16"	1 5/32"	9/16"
3/8"	QD2RN100A	Fixed Ratchet	80	4.5°	20-100 N•m	0.5 N•m	15 9/16"	1 5/32"	9/16"
1/2"	QD3RN200A	Fixed Ratchet	80	4.5°	40-200 N•m	2 N•m	19"	1 5/8"	3/4"
1/2"	QD3RN350A	Fixed Ratchet	80	4.5°	70-350 N•m	2 N•m	24 3/16"	1 5/8"	3/4"
3/4"	QD4RN800A	Fixed Ratchet	32	11°	150-800 N•m	5 N•m	42 3/4"	2 1/2"	1 1/4"
1"	QD5RN1500A	Fixed Ratchet	30	12°	300-1,500 N•m	10 N•m	68 7/16"	3 1/8"	1 1/2"

<sup>\*</sup> Unidirectional wrench (Clockwise only)

<sup>\*\*</sup> Heavy duty main tube and yoke, +/- 6% accuracy

## TORQUE DRIVERS

Torque Drivers are ideal for low torque applications and are available in adjustable torque, torque preset and torque limiting models.





#### TechAngle® Screwdriver

- Four alert modes (LCD, LED, Audible, Vibratory)
- Advanced features: programmable sleep timer, cycle counter, overload indication, calibration alert, battery level, language selection and torque record memory including 10 presets and storage for up to 50 records
- Three modes of operation: Torque, Angle, Torque Then Angle
- Displays in 6 units of measure: in-lb., in-oz., ft-lb., Nm, Kg-cm, cNm, angle
- Guaranteed accuracy +/- 2% CW and 3%CCW at 20%-100% full scale (+/- 4%CW and 6% CCW at 5% to 19% of full scale)

Model	Drive	Range	Increments	Length
ATECHMS80F	1/4" Female Hex Drive	4-80 inlbs. (0.45-9 Nm)	0.01 in. lbs.	7 1/2"
ATECHMS80M	1/4" Male Drive	4-80 inlbs. (0.45-9 Nm)	0.01 in. lbs.	7 1/2"

#### **Torque Limiting Driver**



- Cam over torque limiting clutch free wheels when set torque is achieved
- Ideal selection for assembly line work where same requirement is constant
- Pin retains the socket to the square drive
- Freewheels 90° when specified torque is obtained, competitive units without this freewheeling feature can cause overtorquing of the fasteners
- $\bullet$  Torques only in the clockwise direction; accuracy within ± 6% from 20–100% full scale
- New textured body provides a non-slip grip
- Comfortable ergonomic tri-lobe grip prevents the device from rolling off a flat surface and being damaged
- · Lightweight yet rugged construction
- · Easy-to-read torque setting

Model		Range	Increments	Length
QDRIVER2A	Preset	20-100 in-oz (14-70 N•cm)	1 inoz.	5 7/16"
QDRIVER3A	Preset	3-15 in-lb (34−169 N•cm)	0.2 inlb.	6 1/4"
QDRIVER4A	Preset	5-40 in-lb (56−451 N•cm)	0.5 inlb.	6 11/16"
QDRIVER4NMA	Preset	50-450 N•cm	5 N∙m	6 11/16"



#### **Preset & Adjustable Torque Screwdrivers**



#### PRFSFT

- Ergonomically friendly: requires only 18 degrees of rotation to achieve preset torque value Other brands require 36 degrees, 45 degrees, or even 60 degrees to achieve target torque
- Ideal for use in field maintenance kits electro-static discharge compliant when ESD practices are used
- Clutch releases automatically when preset torque attained no overtorquing
- Long shaft allows operator to reach limited-access applications
- Accuracy of +/- 6% (from 20% to 100% of capacity) meets or exceeds ASME B107.300 - 2010 and ISO 6789 requirements
- Bi-directional versatility CW and CCW operation

Model		Range	Capacity, Nm	Length
QPDRIVER2	Preset	20-100 in-oz	10-70 cNm	6"
QPDRIVER3	Preset	4-20 in-lb	.33-1.65 Nm	6"
QPDRIVER4	Preset	5-40 in-lb	.8-4 Nm	6"



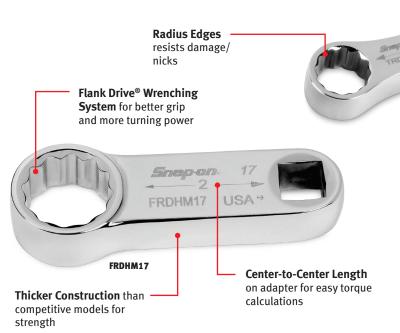
#### **ADJUSTABLE**

- Ergonomically friendly: requires only 18 degrees of rotation to achieve torque value Other brands require 36 degrees, 45 degrees, or even 60 degrees to achieve target torque
- Perfect for assembly of electronic components and precision mechanical products
- Ideal for use in field maintenance kits electro-static discharge compliant when ESD practices are used
- Clutch releases automatically when torque attained no overtorquing
- Long shaft allows operator to reach limited-access applications
- Accuracy of +/- 6% (from 20% to 100% of capacity) meets or exceeds ASME B107.300 - 2010 and ISO 6789 requirements
- Bi-directional versatility CW and CCW operation
- Manually set desired torque using the easy to read scale
- Torque is adjustable by using the adjustment knob on the end of the tool
- Includes FREE certification from our ISO/IEC 17025 Accredited calibration laboratory

Mode	ι	Range	Capacity, Nm	Length
QPADRIVER2	Adjustable	20-100 in-oz	10-70 Nm	6"
QPADRIVER3	Adjustable	4-20 in-lb	.33-1.65 Nm	6"
QPADRIVER4	Adjustable	5-40 in-lb	.8-4 Nm	6"

## TORQUE ADAPTERS

For use with torque wrenches where the type of fastener, clearance, and obstructions dictate the use of a wrench adapter versus a standard socket.



#### 3/8" DRIVE SAE

TRDHM8

- 1						
Stock No.	Size	Working Torque				
FRDH101	5/16"	190 in. lbs.				
FRDH121	3/8"	420 in. lbs.				
FRDH141	7/16"	500 in. lbs.				
FRDH161	1/2"	710 in. lbs.				
FRDH181	9/16"	1,050 in. lbs.				
FRDH201	5/8"	1,400 in. lbs.				
FRDH221	11/16"	1,400 in. lbs.				
FRDH241	3/4"	1,400 in. lbs.				
FRDH281	7/8"	2,000 in. lbs.				
FRDH301	15/16"	2,706 in. lbs.				

#### 1/4" DRIVE SAE

Stock No.	Size	Working Torque
TRDHL81	1/4"	176 in. lbs.
TRDHL101	5/16"	220 in. lbs.
TRDHL121	3/8"	484 in. lbs.
TRDHL141	7/16"	560 in. lbs.

#### 1/2" DRIVE SAE

Stock No.	Size	Working Torque
SRDH321	1"	4,312 in. lbs.
SRDH341	1 1/16"	3,564 in. lbs.
SRDH361	1 1/8"	5,192 in. lbs.
SRDH401	1 1/4"	5,600 in. lbs.
SRDH441	1 3/8"	5,600 in. lbs.

#### 3/8" DRIVE METRIC

Stock No.	Size	Working Torque	
FRDHM8	8 mm	212 in. lbs.	
FRDHM10	10 mm	420 in. lbs.	
FRDHM12	12 mm	690 in. lbs.	
FRDHM13	13 mm	720 in. lbs.	
FRDHM14	14 mm	1,050 in. lbs.	
FRDHM15	15 mm	1,200 in. lbs.	
FRDHM16	16 mm	1,400 in. lbs.	
FRDHM17	17 mm	804 in. lbs.	
FRDHM18	18 mm	1,400 in. lbs.	
FRDHM19	19 mm	1,400 in. lbs.	
FRDHM21	21 mm	2,000 in. lbs.	

#### 1/4" DRIVE METRIC

Stock No.	Size	Working Torque
TRDHM6	6 mm	144 in. lbs.
TRDHM7	7 mm	192 in. lbs.
TRDHM8	8 mm	212 in. lbs.

# Precise, radial spline teeth engage the fastener teeth over a wider area to minimize stress Low Profile Splines Available for limited clearance fasteners Center-to-Center Length on adapter for easy torque

Torque adapters get into tighter areas where standard sockets cannot reach. Manufactured from special alloy steel, precision forged and heat

treated for optimum strength and durability, Snap-on's larger torque adapter sizes are forged thicker than competitor's models for strength when you need it. The double hex (12-point) configuration allows the socket to engage a single hex fastener every 30° rather than every 60°, allowing for better access in restricted areas. And unlike competitor's offerings, these high-strength adapters are made with pride in the USA,

#### 12-Point Spline Torque Adapters

12-Point Torque Adapters

insuring the finest quality and durability.

Snap-on® spline wrenching tools have been developed to service high tensile strength spline nuts and bolts widely used on both military and commercial aircraft. Precise, radial spline teeth engage the fastener teeth over a wider area to minimize stress, and allow application of high torque to reduce risk of damage to the fastener or to the tool. Chrome tools comply with Military Spec. MS-33787 and MIL-W-89823. The unique spline wrenching configuration can also be used on ordinary six-and 12-point fasteners with an advantage similar to the Snap-on Flank Drive® wrenching system.

calculations



#### 1/2" DRIVE SPLINE

Stock No.	Size	Working Torque	
SRES18	#18 - 9/16"	2,275 in. lbs.	
SRES20	#20 - 5/8"	2,450 in. lbs.	
SRES22	#22 - 11/16"	2,975 in. lbs.	
SRES24	#24 - 3/4"	3,500 in. lbs.	
SRES26	#26 - 13/16"	4,410 in. lbs.	
SRES28	#28 - 7/8"	4,900 in. lbs.	
SRES30A	#30 - 15/16"	6,000 in. lbs.	

#### 3/8" DRIVE LOW PROFILE SPLINE

Stock No.	Size	Working Torque	
FRESL24	#24-3/4"	465 in. lbs.	
FRESL28	#28-7/8"	605 in. lbs.	

#### 3/8" DRIVE SPLINE

Stock No.	Size	Working Torque	
FRES7	#7 - 7/32"	140 in. lbs.	
FRES8	#8 - 1/4"	195 in. lbs.	
FRES9	#9 - 9/32"	220 in. lbs.	
FRES10	#10 - 5/16"	250 in. lbs.	
FRES12	#12 - 3/8"	515 in. lbs.	
FRES14	#14 - 7/16"	875 in. lbs.	
FRES16	#16 - 1/2"	1,575 in. lbs.	
FRES18	#18 - 9/16"	1,750 in. lbs.	
FRES20	#20 - 5/8"	1,750 in. lbs.	
FRES22	#22 - 11/16"	1,750 in. lbs.	
FRES24	#24 - 3/4"	1,750 in. lbs.	

## TORQUE EQUIPMENT

Accuracy is the most important aspect of any Torque Instrument. Digital torque testers give you fast, precise readings to help keep your torque instruments error-free.



## 1/2" & 3/8" Dual Drive Digital Torque Checker

QUICKLY CHECK BOTH MECHANICAL AND ELECTRONIC TORQUE WRENCHES ANY TIME

QCDTC3250

- A quick and easy way to determine the accuracy of mechanical and electronic torque wrenches
- Large, easy-to-read backlight LCD display
- Range: 25 ft. lbs. to 250 ft. lbs. (34-339 Nm)
- Reads in ft. lbs. in. lbs. and Nm
- Accuracy: +/- 1% CW and +/- 1% CCW.

10% to 100% of full scale

- Tough, composite housing with integrated adapter storage
- Torque check functions: Track/Peak Hold/First Peak
- Adjustable auto shutoff feature
- CE approved
- Mounting hardware included









#### **Digital Torque Checkers**

VALIDATE CALIBRATION OF CRITICAL TORQUE INSTRUMENTS RIGHT WHERE WORK IS BEING COMPLETED WITH DIGITAL TORQUE CHECKERS

TQCK3F300

#### **FEATURES & BENEFITS**

- Provides accurate torque reading to validate torque instrument calibration
- Three Modes of Operation: Track, Click, and Dial
- Includes N.I.S.T. Calibration Certificate
- Powered by Micro USB 2.0
- 4-button panel user interface
- Compact form factor for convenient mounting locations

Model	Torque Range	Max Torque	Scale	Input	Included Adapters	Weight (lbs)
TQCK1M15	5.0-240.0	288	in-oz	1/4" Male Hex	1/4" Female Square	3.09
TQCK1M100	5.0-100.0	120	in-oz	1/4" Male Hex	1/4" Female Square	3.09
TQCK10M300	15.0-300.0	360	in-lb	10mm Male Hex	1/4" Female Square	3.09
TQCK3F300	7.5-300.0	360	ft-lb	1/2" Female Hex	None	5.95
TQCK27M800	40.0-800.0	960	ft-lb	27mm Male Hex	3/4" Female Square	7.72
TQCK27M1500	75.0-1500.0	1650	ft-lb	27mm Male Hex	1" Female Square	7.72



#### **OPTIONAL EQUIPMENT ALSO AVAILABLE**

Digital Torque Checkers Vice Bracket: TQCKVISEBRKT

#### **Adapters**

Model	Range	Adapter P/N	
TQCK1M15	240 in-oz	TM8	
TQCK1M100	100 in-lb	TM8	
TQCK10M300	300 in-lb	TMM10	
TQCK3F300	300 ft-lb	N/A	
TQCK27M800	800 ft-lb	LDHM272	
TQCK27M1500	1500 ft-lb	IMM273	

# MORE IN THE TORQUE FAMILY

#### **MTM Series Torque Multipliers**

Torque multipliers are ideal for use in the Oil & Gas, Mining, Railroad, Heavy Fleet, Power Gen and Aviation industries. They are calibrated to give exact multiplication ratio and have a guaranteed accuracy of +/-4%. Their compact dimensions allow excellent access and easy handling in any environment. Robust construction means minimal maintenance and long life in demanding work environments. Compact carrying case included and a variety of optional reaction fixtures available separately.



Use of torque multipliers are essential when high torque is needed and are ideal in heavy industries. Multiple reaction fixtures available for true torque multiplication.



Dial Torque Wrenches allow the user to easily apply and monitor torque. Available in a wide selection of models, drive sizes, ranges, scales and dial configurations.

#### user to easily TORQOMETER® Torque Wrenches

Dial torque wrenches allow the user to easily apply and monitor torque with high accuracy and reliability. With a wide selection of models to choose from (1/4"-1 1/2" drives) and multiple ranges, scales, and dial configurations, there is a dial wrench to cover nearly every need. A certificate of calibration is available if needed, plus, most dial-type torque wrenches include a rugged hard case for safe transport and storage.



MULTIPLE COLORS AVAILABLE

### **Snap-on Industrial**

INNOVATION | ACCURACY | DURABILITY

# TORQUE SOLUTIONS



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